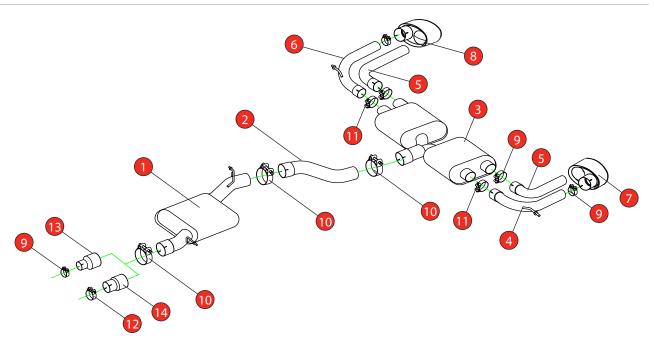


SCORPION // FITTING INSTRUCTIONS

HAND BUILT IN ENGLAND

Car	Audi S3 8V Saloon	Part No.	SAU099CF
Year	2013-2020	Fit Kits	395FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

Estimated Fitting Time: 2 Hours



1 763VW Resonated Centre Section 1 2 765VW Link Pipe 1 3 766VW Rear Silencer 1 4 840AU L/H Outer Trim Connecting Pipe 1 5 842AU L/H & R/H Inner Trim Connecting Pipe 2 6 841AU R/H Outer Trim Connecting Pipe 1 7 Z023.10160 L/H Carbon Fibre Ascari Evo Trim 1 8 Z023.10161 R/H Carbon Fibre Ascari Evo Trim 1 Fit Kit 5 3 3 9 Z016.10064 63-68mm Clamp 5 10 Z016.10056 73-79mm Clamp 3 11 Z016.10056 73-79mm Clamp 1 13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1 14 AD107 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	NO.	PART NO.	DESCRIPTION	QTY	DATE	10/0
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6 841AU R/H Outer Trim Connecting Pipe 1 7 Z023.10160 L/H Carbon Fibre Ascari Evo Trim 1 8 Z023.10161 R/H Carbon Fibre Ascari Evo Trim 1 Fit Kit 9 Z016.10064 63-68mm Clamp 5 10 Z016.10069 79-85mm Clamp 3 11 Z016.10070 66mm H/D Clamp 2 12 Z016.10056 73-79mm Clamp 1 13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	4	840AU	L/H Outer Trim Connecting Pipe	1		
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10 Z016.10069 79-85mm Clamp 3 11 Z016.10070 66mm H/D Clamp 2 12 Z016.10056 73-79mm Clamp 1 13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	Fit Ki	Fit Kit				
11 Z016.10070 66mm H/D Clamp 2 12 Z016.10056 73-79mm Clamp 1 13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	9	Z016.10064	63-68mm Clamp	5		
12 Z016.10056 73-79mm Clamp 1 13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	10	Z016.10069	79-85mm Clamp	3		
13 AD103 Adaptor (USE TO FIT TO O.E DOWNPIPE) 1	11	Z016.10070	66mm H/D Clamp	2		
	12	Z016.10056	73-79mm Clamp	1		
14 AD107 Adaptor (USE TO FIT TO Ø76mm DOWNPIPE) 1	13	AD103	Adaptor (USE TO FIT TO O.E DOWNPIPE)	1		
	14	AD107	Adaptor (USE TO FIT TO Ø76mm DOWNPIPE)	1		

)/02/2023 Shipley

NOTE: ENSURE SCORPION SYSTEM

С

IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.



SCORPION // FITTING INSTRUCTIONS



Car	Audi S3 8V Saloon	Part No.	SAU099CF
Year	2013-2020	Fit Kits	395FK
Notes	Where not supplied use original fittings		Pipe Diameter:- 80mm



A)) Both of the rear mounting points need rotating 180° when fitting the Scorpion exhaust.



