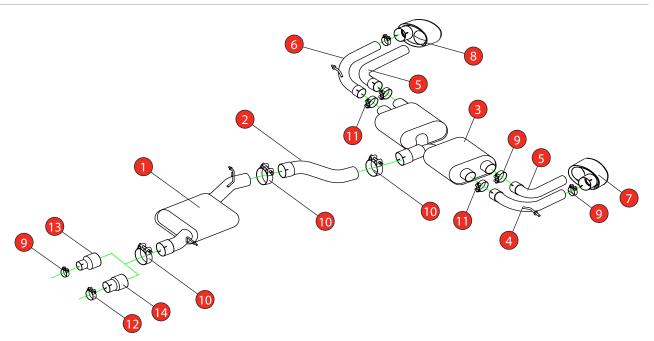


**SCORPION // FITTING INSTRUCTIONS** 

## HAND BUILT IN ENGLAND

Car	Audi S3 8V Saloon	Part No.	SAU099CF
Year	2013-2020	Fit Kits	395FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 80mm

## Estimated Fitting Time: 2 Hours



1       763VW       Resonated Centre Section       1         2       765VW       Link Pipe       1         3       766VW       Rear Silencer       1         4       840AU       L/H Outer Trim Connecting Pipe       1         5       842AU       L/H & R/H Inner Trim Connecting Pipe       2         6       841AU       R/H Outer Trim Connecting Pipe       1         7       Z023.10160       L/H Carbon Fibre Ascari Evo Trim       1         8       Z023.10161       R/H Carbon Fibre Ascari Evo Trim       1 <b>Fit Kit</b> 5       3       3         9       Z016.10064       63-68mm Clamp       5         10       Z016.10056       73-79mm Clamp       3         11       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1         14       AD107       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	NO.	PART NO.	DESCRIPTION	QTY	DATE	10/0
2       765VW       Link Pipe       1         3       766VW       Rear Silencer       1         4       840AU       L/H Outer Trim Connecting Pipe       1         5       842AU       L/H & R/H Inner Trim Connecting Pipe       2         6       841AU       R/H Outer Trim Connecting Pipe       1         7       Z023.10160       L/H Carbon Fibre Ascari Evo Trim       1         8       Z023.10161       R/H Carbon Fibre Ascari Evo Trim       1         8       Z023.10161       R/H Carbon Fibre Ascari Evo Trim       1         9       Z016.10064       63-68mm Clamp       5         10       Z016.10069       79-85mm Clamp       3         11       Z016.10056       73-79mm Clamp       1         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	1	763VW	Resonated Centre Section	1	ISSUE	-
A         B         C <thc< th="">         C         <thc< th=""> <thc< th=""></thc<></thc<></thc<>	2	765VW	Link Pipe	1	AUTHORISED	SS
5         842AU         L/H & R/H Inner Trim Connecting Pipe         2           6         841AU         R/H Outer Trim Connecting Pipe         1           7         Z023.10160         L/H Carbon Fibre Ascari Evo Trim         1           8         Z023.10161         R/H Carbon Fibre Ascari Evo Trim         1 <b>Fit Kit</b> 1         1 <b>Fit Kit</b> 9         Z016.10064         63-68mm Clamp         5           10         Z016.10069         79-85mm Clamp         3           11         Z016.10070         66mm H/D Clamp         2           12         Z016.10056         73-79mm Clamp         1           13         AD103         Adaptor (USE TO FIT TO O.E DOWNPIPE)         1	3	766VW	Rear Silencer	1		
6       841AU       R/H Outer Trim Connecting Pipe       1         7       Z023.10160       L/H Carbon Fibre Ascari Evo Trim       1         8       Z023.10161       R/H Carbon Fibre Ascari Evo Trim       1         Fit Kit         9       Z016.10064       63-68mm Clamp       5         10       Z016.10069       79-85mm Clamp       3         11       Z016.10070       66mm H/D Clamp       2         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	4	840AU	L/H Outer Trim Connecting Pipe	1		
7       Z023.10160       L/H Carbon Fibre Ascari Evo Trim       1         8       Z023.10161       R/H Carbon Fibre Ascari Evo Trim       1         Fit Kit         9       Z016.10064       63-68mm Clamp       5         10       Z016.10069       79-85mm Clamp       3         11       Z016.10070       66mm H/D Clamp       2         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	5	842AU	L/H & R/H Inner Trim Connecting Pipe	2		
No.         Description         Descripacription         Description	6	841AU	R/H Outer Trim Connecting Pipe	1		
Fit Kit       9       Z016.10064       63-68mm Clamp       5         10       Z016.10069       79-85mm Clamp       3         11       Z016.10070       66mm H/D Clamp       2         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	7	Z023.10160	L/H Carbon Fibre Ascari Evo Trim	1		
9       Z016.10064       63-68mm Clamp       5         10       Z016.10069       79-85mm Clamp       3         11       Z016.10070       66mm H/D Clamp       2         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	8	Z023.10161	R/H Carbon Fibre Ascari Evo Trim	1		
10         Z016.10069         79-85mm Clamp         3           11         Z016.10070         66mm H/D Clamp         2           12         Z016.10056         73-79mm Clamp         1           13         AD103         Adaptor (USE TO FIT TO O.E DOWNPIPE)         1	Fit Ki	Fit Kit				
11       Z016.10070       66mm H/D Clamp       2         12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	9	Z016.10064	63-68mm Clamp	5		
12       Z016.10056       73-79mm Clamp       1         13       AD103       Adaptor (USE TO FIT TO O.E DOWNPIPE)       1	10	Z016.10069	79-85mm Clamp	3		
13     AD103     Adaptor (USE TO FIT TO O.E DOWNPIPE)     1	11	Z016.10070	66mm H/D Clamp	2		
	12	Z016.10056	73-79mm Clamp	1		
14     AD107     Adaptor (USE TO FIT TO Ø76mm DOWNPIPE)     1	13	AD103	Adaptor (USE TO FIT TO O.E DOWNPIPE)	1		
	14	AD107	Adaptor (USE TO FIT TO Ø76mm DOWNPIPE)	1		

)/02/2023 Shipley

NOTE: ENSURE SCORPION SYSTEM

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IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.



**SCORPION** // FITTING INSTRUCTIONS



Car	Audi S3 8V Saloon	Part No.	SAU099CF
Year	2013-2020	Fit Kits	395FK
Notes	Where not supplied use original fittings		Pipe Diameter:- 80mm



A)) Both of the rear mounting points need rotating 180° when fitting the Scorpion exhaust.



